



## ▼ ▼ COLD ROLLED SLITTING CAPABILITIES ▼ ▼

<b>Materials</b>	<b>Hot-Dipped and Electro Galvanized, Ultra Low Carbon, AHSS grades up to MS1700, Stainless, Aluminum</b>
<b>Thickness</b>	<b>.015" - .156"</b>
<b>Coil Width</b>	<b>Inbound: 24" - 80"</b>
<b>Slit Width</b>	<b>Out: 2.50" - 78"</b>
<b>Width Tolerance</b>	<b>+/- .005</b>
<b>Gauge Measurement</b>	<b>Full profile x-ray charting</b>
<b>Number of Cuts</b>	<b>24 cuts maximum</b>
<b>Weight</b>	<b>70,000 lbs max</b>
<b>ID</b>	<b>24" incoming, 20" or 24" outgoing</b>
<b>OD</b>	<b>30" - 84"</b>
<b>Tension Control</b>	<b>DC motors integrated throughout (uncoiler, arbors, synchro-wind, tension stand)</b>
<b>Recoiling Accuracy</b>	<b>1/8" maximum oscillation</b>
<b>Overwind</b>	<b>Uncoiler and recoiler</b>
<b>Underwind</b>	<b>Uncoiler only (to reverse coil prime surface) if needed</b>
<b>Oiling/Prelubing</b>	<b>Multi-zone roll applicator</b>
<b>Crop Shear</b>	<b>Entry and exit</b>
<b>Packaging</b>	<b>Skidding capability: 2.50" - 24" wide, up to 15,000 lbs max coil weight, 72" max OD</b>
<b>Quality System</b>	<b>ISO 9001:2015 registered</b>
<b>Inspection</b>	<b>Top and bottom surface, Unilux strobes</b>
<b>Atmosphere</b>	<b>Humidity and temperature controlled building</b>
<b>Rail</b>	<b>Norfolk Southern</b>